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Operating Instructions

Aluminum Cyclone 25 mm - Catalog No. 225-01-01 37 mm - Catalog No. 225-01-02

The SKC Aluminum Cyclone

The SKC Aluminum Cyclone is a lightweight respirable dust sampler that is used with a filter loaded into a three-piece filter cassette. The filter material, pore size, and the support pad must be selected as specified by the sampling method used. The cyclone separates the dust particles according to size. The respirable particles collect on a filter for analysis while larger particles fall into the grit pot and are discarded.

Flow rate: 2.5 L/min for ACGIH/NIOSH/CEN Convention (nominal $Q=4.0 \text{ cm}^3$)
2.0 L/min for alternate applications (nominal $D=3.5 \text{ cm}$)

* As previously published, a flow rate of 2.0 L/min will give a 4 μm cut-point, however, 2.5 L/min will give a better match over the entire curve.

† Determined using experimental data obtained at flows from 2.0 to 4.0 L/min

Note: The ACGIH/NIOSH/CEN Curve (Dobson) Convention requires using the flow rate that minimizes the bias of the cyclone separation from the convention curve.

Operation

Assembly

1. Disassemble a three-piece cassette and set aside inlet section (usually marked "inlet"). Remove plug from cassette outlet.
2. Select a filter and support pad as specified in the sampling method. Insert cassette ring (middle) section into cassette outlet (see Figure 1).
3. Insert cyclone into cassette ring and press firmly. Leave grit pot in place during calibration and sampling.
4. Insert cyclone/cassette assembly through large opening of filter cassette holder (see Figure 3). Ensure assembly is seated firmly in holder by inserting the cyclone's side pin (small round module on rim of cyclone) into the notch in the filter cassette holder.
5. Secure assembly in holder by stretching the spring-loaded hold-down plate over the cassette. Insert adapter (located in end of rubber tubing) into cassette outlet.



Figure 1
Exploded view
of the cyclone/filter
cassette assembly

Calibration

1. Prepare a cyclone/filter cassette assembly (see Assembly). Calibrate the cyclone with grit pot in place.
2. Moisten O-ring inside large end of calibration chamber (Cat. No. 225-01-03, see Figure 2) and push chamber over cyclone stem until it fits snugly.
3. Connect the Tygon® tubing attached to the filter cassette holder to the inlet of a sampling pump. Using flexible tubing, connect the calibration chamber to a calibrator.
4. Following instructions in the pump and calibrator manuals, calibrate to required flow rate (see reverse side).
5. Disconnect calibrator and replace filter used to set flow with a fresh weighed filter (unused) for sample collection.

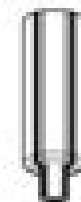


Figure 2
Calibration
Chamber

Sampling

1. Ensure flow rate has been calibrated (see Calibration).

Warning: Leave grit pot in place during calibration and sampling.

2. Connect the Tygon tubing attached to the filter cassette holder to the inlet of a sampling pump.
 3. Clip cyclone/filter cassette assembly onto a worker's collar or pocket near the breathing zone.
 4. Start pump and record pertinent details.
 5. At the end of the sampling period, stop pump and record finish time. Remove cyclone/filter cassette assembly from cassette holder. Separate cyclone from cassette. Reassemble inlet section of cassette, ensuring the inlet and outlet are sealed with plugs. Send cassette and all data to a laboratory for analysis.
- Note: Particles collected in the grit pot do not represent any part of the respirable dust sample and should be discarded.
6. Prior to further sampling, clean all parts of the cyclone, including the interior of the grit pot, with mild soapy water. The cyclone may be wiped with a clean dust-free tissue, air dried, blown dry, or wiped with isopropyl alcohol.



Figure 3
Cyclone with filter cassette in holder

Accessories		Catalog No.
Three-piece Filter Cassette Blanks	25 mm	225-0-25LF
	37 mm	225-0-37LF
Filter Cassette Holder	25 or 37 mm	225-1
Calibration Chamber	25 or 37 mm	225-01-03

For more information, see SKC Technical Note, Publication 1919, at www.skcline.com.

Atlantic Engineering Cyclone Manual

Joacim Rocklöv



Atlantic Engineering Cyclone Manual:

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analyze the role of engineering geology and the solutions it may offer with respect to the ongoing environmental changes Contributions regard the modeling of both the factors and the effects induced by climate change Potential impacts of the climate change on the common practice and routine work of engineering geologists are also analyzed with particular attention to the risk assessment and mitigation procedures and to the adaptation measures adopted The Engineering Geology for Society and Territory volumes of the IAEG XII Congress held in Torino from September 15 19 2014 analyze the dynamic role of engineering geology in our changing world and build on the four main themes of the congress environment processes issues and approaches The congress topics and subject areas of the 8 IAEG XII Congress volumes are Climate Change and Engineering Geology Landslide Processes River Basins Reservoir Sedimentation and Water Resources Marine and Coastal Processes Urban Geology Sustainable Planning and Landscape Exploitation Applied Geology for Major Engineering Projects Education Professional Ethics and Public Recognition of Engineering Geology Preservation of Cultural Heritage

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Table of Contents Atlantic Engineering Cyclone Manual

1. Understanding the eBook Atlantic Engineering Cyclone Manual
 - The Rise of Digital Reading Atlantic Engineering Cyclone Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Atlantic Engineering Cyclone Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Atlantic Engineering Cyclone Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Atlantic Engineering Cyclone Manual
 - Personalized Recommendations
 - Atlantic Engineering Cyclone Manual User Reviews and Ratings
 - Atlantic Engineering Cyclone Manual and Bestseller Lists
5. Accessing Atlantic Engineering Cyclone Manual Free and Paid eBooks
 - Atlantic Engineering Cyclone Manual Public Domain eBooks
 - Atlantic Engineering Cyclone Manual eBook Subscription Services
 - Atlantic Engineering Cyclone Manual Budget-Friendly Options
6. Navigating Atlantic Engineering Cyclone Manual eBook Formats

- ePub, PDF, MOBI, and More
- Atlantic Engineering Cyclone Manual Compatibility with Devices
- Atlantic Engineering Cyclone Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Atlantic Engineering Cyclone Manual
 - Highlighting and Note-Taking Atlantic Engineering Cyclone Manual
 - Interactive Elements Atlantic Engineering Cyclone Manual
- 8. Staying Engaged with Atlantic Engineering Cyclone Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Atlantic Engineering Cyclone Manual
- 9. Balancing eBooks and Physical Books Atlantic Engineering Cyclone Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Atlantic Engineering Cyclone Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Atlantic Engineering Cyclone Manual
 - Setting Reading Goals Atlantic Engineering Cyclone Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Atlantic Engineering Cyclone Manual
 - Fact-Checking eBook Content of Atlantic Engineering Cyclone Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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