MARNING: To avoid personal injury and possible peath, observe the following warnings:

- Resurfacing should be carried out by a skilled technician using specialized equipment for this function.
- The flywheel may be ground to correct minor wear and scoring. New flywheels have a thickness of 45.822 mm ± 0.254 mm (1.804 ± 0.010 in). DO NOT grind beyond the minimum permissible thickness of 44.907 mm (1.768 in). Replace the flywheel if it is not repairable by surface grinding.
- Remove material from clutch face only.

After resurfacing, check the flywheel for cracks and heat checks. If any cracks or heat checks are detected, replace the resurfaced flywheel with a new one.

machinecatalogi

Installation of Flywheel Housing

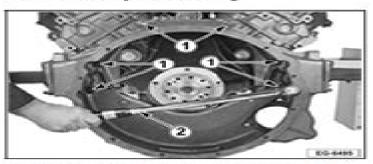


Figure 252 Installing the Flywheel Housing

- 1. Flywheel Housing Mounting Bolts
- Torque Wrench
- Slide the flywheel housing onto the guide pins.
- Install six flywheel housing mounting bolts finger light to secure the housing to the crankcase.
 - Tighten the mounting boilts to the standard torque value.

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Xiaolong Qi

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