

Fig. 66—Brake Master Cylinder

- | | |
|---------------|----------------------------|
| 1—Relief port | A—Return spring |
| 2—Piston | B—Push rod and rod setting |

department. It is recommended that these be used to the exclusion of all other linings.

When riveting the lining to the shoes, it is important that only the proper rivets be used. Aluminum rivets should never be used. Hold the lining on the shoe with a Brake Shoe Lining Clamp.

Rivet heads should be countersunk into the lining approximately two-thirds of the thickness of the lining. Chamfer the end of the lining back about $\frac{1}{4}$ " to $\frac{3}{8}$ " from the top and bottom, and remove high spots or burrs around rivet holes. **DO NOT USE EMERY PAPER.**

Satisfactory brakes depend upon two fundamental factors which should be checked when adjusting the brakes. These factors are:

1. The drum must be concentric with the wheel hub.
2. The brake lining must be concentric with the drums.

After the lining has been snugly riveted to the shoes and the shoes replaced on the brake support, the concentricity of the brake drum should be checked with tool No. MT-19-C, to

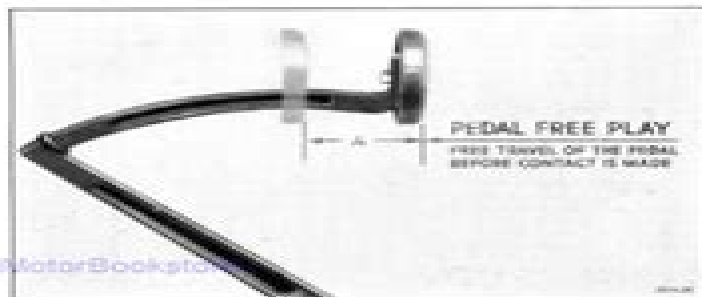


Fig. 67—Brake Pedal Free Play

make sure that the drum is concentric with the wheel hub. If an eccentric condition is found, the drum should be finished concentric with a drum reconditioning tool.

ADJUSTMENT

Brake shoe adjustments are divided into two classes—minor and major.

A minor brake shoe adjustment is made by moving the "toes" of the brake shoes. The cam for adjusting the "toes" of the shoes can be reached from the outside of the brake support plate.

A major adjustment is made by moving both the "heel" and "toe" of the brake shoes to centralize the shoes in relation to the drum diameter. To make a major adjustment the wheel and hub assemblies must be removed.

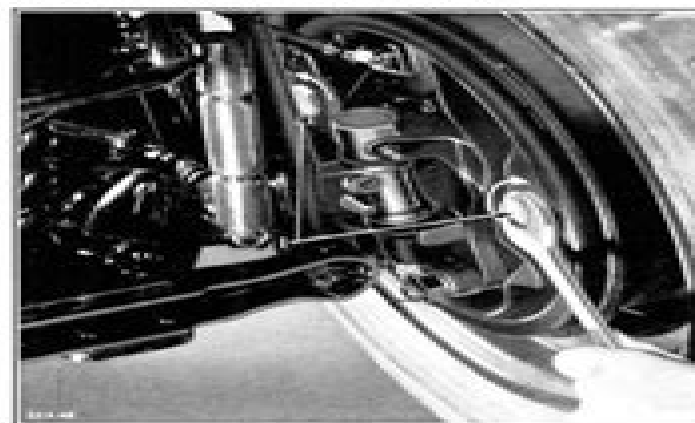


Fig. 68—Turning Brake Shoe Cam

1—Shoe adjusting cam

The "toe" of the brake shoe is the end which fits into the wheel cylinder. The "heel" is the opposite end, attached to the anchor bolt.

MINOR ADJUSTMENT (All Models)

1. Check total pedal travel. The total travel of the brake pedal is caused by the following:
 - a. Travel of the piston rod before touching the piston in the master cylinder.
 - b. Travel of the piston required to cover the relief port.
 - c. Travel of the brake shoes to contact the drums.

The total travel of the pedal should be from

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