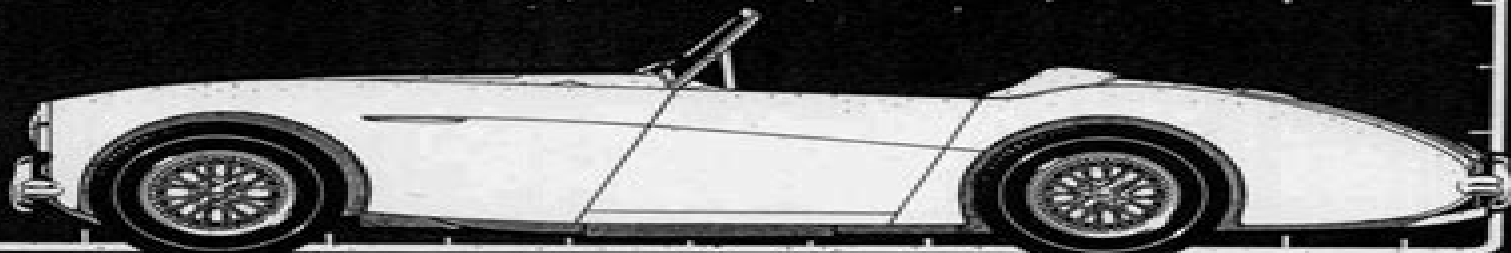


Mini Manual

The Mini-Manual is based on the original survey of the car conducted by Motor Trader when the model was still current



AUSTIN-HEALEY 100 1953/54

No12

Manufacturers: Austin Motor Co., Ltd., Longbridge, G.P.O. Box 41, Birmingham, in association with Donald Healey Motor Co., Ltd.

INTRODUCED at the 1952 Earls Court Motor Show, the Austin-Healey is quite distinct from other Healey models. The box-section chassis frame is of Healey design, but Austin components are used for the coil spring and double wishbone front suspension, semi-elliptic rear suspension, rear axle and transmission. The engine is basically that used in the now discontinued A30 chassis. The gearbox is the same as that of the A70, but a central lever has been substituted for the steering column control. Bottom gear is blocked out and a Laycock-de Normanville overdrive built on to the gearbox. Automatic control of the overdrive is electrically operated. One model only, an open sports two-seater, is produced, the body shell being welded to the chassis frame. There have been no major modifications.

The chassis serial number is stamped on a plate fixed to the top of the chassis frame on the off side alongside the engine. The engine serial number, prefixed 1B, is stamped on a boss on the offside top of the cylinder block. Engine number, chassis serial number and the car type symbol, BN1 (L indicating left-hand drive) are on a plate fixed inside the scuttle on the driver's side.

Special tools are the same as for the Austin A70, with the addition of certain tools for the overdrive. BSP threads and hexagons are used on most of the basic components, but Unified threads have been introduced on new or special components.

MOUNTING

At front inverted L-shaped brackets bolted to front engine plate rest on large bonded rubber blocks on brackets bolted to chassis frame. Torque reaction rubber buffers bolted to top tips of engine brackets bear on tops of frame brackets, but should have slight clearance when engine is resting on mountings.

At rear, feet cast on overdrive rear casing rest on bonded rubber mounting units bolted to cross-members. Setscrews through feet screw into mountings. Tighten all bolts fully.

Fore-and-aft stay rod between cross-member and lug on offside of overdrive casing, with buffers, nuts and locknuts. Longer threaded end fits to front.

When engine is mounted in chassis, leave rear mounting unit bolts to chassis loose. Then adjust link so that it is in neither compression nor tension, and rubbers are just firmly ripped. Then tighten rear mounting bolts to chassis.

REMOVAL

Engine, gearbox and overdrive are best removed as unit. If gearbox is left in chassis, it is difficult to reassemble engine.

Detach bonnet from hinges. Disconnect and remove radiator core (three bolts each side to wing

valances). Disconnect all pipes, wires and controls, including rev. counter drive on rear side, and remove carburettors, oil filter and distributor. Take weight of engine on slings behind front engine plate and below rear of bell-housing, so that engine can be tilted sharply.

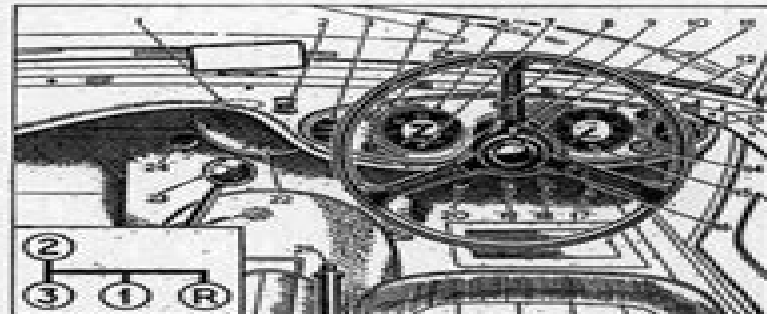
Remove metal cover over propeller shaft front joint, and detach gearbox cover (Phillips screws to floor) and vertical scudde plate. Disconnect overdrive wiring from centrifugal switch, solenoid and switch on off side of gearbox. Disconnect clutch linkage and front end of propeller shaft. Take out rear mounting setscrews, fore-and-aft stay rod and front mounting bracket bolts to chassis. Power unit can then be tilted and lifted out through bonnet opening.

CRANKSHAFT

Three main bearings. Thin, steel-backed, white

INSTRUMENTS AND CONTROLS:

1. Bonnet lock (behind fascia)
2. Overdrive switch
3. Oil pressure and water temp. gaug
4. Starter push
5. Screenwiper switch
6. Speedometer
7. Beam warning light
8. Flasher warning light indicator
9. Direction indicator switch
10. Horn push
11. Rev. counter
12. Lighting switch
13. Petrol gauge
14. Ignition switch
15. Ignition warning light
16. Panel light switch
17. Accelerator
18. Brake pedal
19. Clutch pedal
20. Dipper switch
21. Handbrake
22. Master switch
23. Gear lever
24. Starting mixture control



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Gary G. Anderson



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Austin-Healey 100, 100-6, 3000 Restoration Guide Gary G. Anderson, **Porsche 356 Owners Workshop Manual 1957-1965** Trade Trade, 2014-08-08 This do it yourself Workshop Manual has been specially written for the owner who wishes to maintain his vehicle in first class condition and to carry out the bulk of his own servicing and repairs. Considerable savings on garage charges can be made and one can drive in safety and confidence knowing the work has been done properly. Comprehensive step by step instructions and illustrations are given on most dismantling, overhauling and assembling operations. Certain assemblies require the use of expensive special tools the purchase of which would be unjustified. In these cases information is included but the reader is recommended to hand the unit to the agent for attention. Throughout the Manual hints and tips are included which will be found invaluable and there is an easy to follow fault diagnosis at the end of each chapter. Whilst every care has been taken to ensure correctness of information it is obviously not possible to guarantee complete freedom from errors or omissions or to accept liability arising from such errors or omissions. Instructions may refer to the righthand or lefthand sides of the vehicle or the components. These are the same as the righthand or lefthand of an observer standing behind the vehicle and looking forward.

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