

Refer to Figure 2

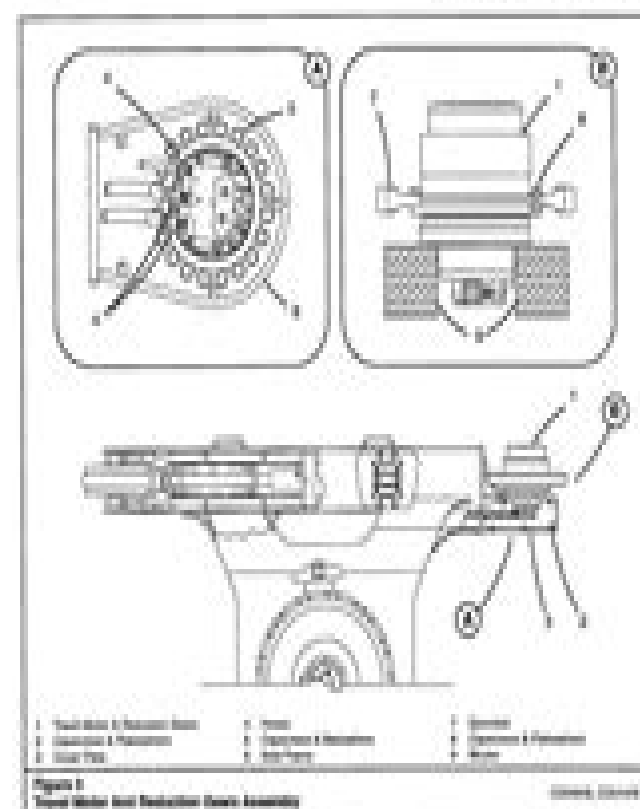
16. Install enough supports (7) under the lower frame (8) to ensure that the track is far removed all along the ground by 1-2 in (25-50 mm).

18. Connect a chain (5) to the bottom end of each (3) and bush (6).

**DANGER**

Keep all personnel away from moving parts while moving track (5). Serious personal injury or death may result.

21. Start the engine and raise the boom (9) so it is raised to maximum, while moving the boom (9) and arm (10) up and down the same time.
22. Stop moving the track (5) when it shows the spread (16).
23. Shutdown the engine.

Figure 3  
Travel Motor and Reduction Gear Assembly

Continued

24. Turn the input shaft to the "ON" position to start and engine. Make sure the oil control valve is down in the operating position and the function control valve is pushed down to the operating position.

25. Check that the **CONTINUOUS LOCK** switch is not depressed on the operator control station. If the **CONTINUOUS LOCK** switch is depressed, push and release the **FUNCTION CONTROL LOCKOUT** button to clear the lock panel.

**WARNING**

All lines contain high pressure. Opening lines and fittings prior to relieving all pressure may result in serious injury.

26. Turn the oil and drain valve located just under the oil control stick to drain the oil system pressure.

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