



For your safety and to avoid Electrical Shock, read all safety notes and precautions detailed throughout your Operator's Manual.

METAL THICKNESS

WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WIRE DIA./ ELECTRODE DIA. (in.)	24 ga .014 in C/O (C)	22 ga .018 in C/O (C)	20 ga .024 in C/O (C)	18 ga .030 in C/O (C)	16 ga .036 in C/O (C)	14 ga .045 in C/O (C)	12 ga .060 in C/O (C)	1/8" (16 ga) .125 in C/O (C)	3/16" .187 in C/O (C)	1/4" .250 in C/O (C)
DC+ 	Steel MIG SUPERARC® L-56® (DC+) 75% Ar / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	I/9	-	-	-
		0.030 ⁽¹⁾	-	B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/9 ^(1,2)	-
	Steel MIG SUPERARC® L-56® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	I/9	J/9 ^(1,2)	-	-
		0.030 ⁽¹⁾	-	-	D/3.5	D/5	E/5.5	F/6	G/7	H/8	J/9 ^(1,2)	-
DC- 	Steel Self Shielded NR®-311-MP (DC-) No Gas	0.030 ⁽¹⁾	-	-	-	B/2.5	B/3	D/4	E/5	G/6 ^(1,2)	H/6 ^(1,2)	J/7 ^(1,2)
		0.035	-	-	-	B/2	B/2	C/2	D/3	F/6	G/7 ^(1,2)	I/8 ^(1,2)
DC+ 	Aluminum ER4043 (DC+) 100% Argon	0.035	-	-	-	B/2	C/2.5	E/3	G/4.5	I/6	J/10	-
DC+ 	Steel E6011 / E6013 (DC+)	3/32	-	-	-	E	E	F	G	H	-	-
	Steel E7014 / E7018 (DC+)	3/32	-	-	-	-	G	G	H	I	J	-
DC- 	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	B-C	B-D	C-D	D-E	E-F	-	-	-	-
		3/32	-	-	-	C-D	D-E	E-F	F-G	H-I	-	-

(1) Connect to 25 amp circuit. (2) Multiple Pass Required. (3) Use .035 groove in drive roll for .030 wire.

Refer to manual for Current and Voltage values.

Visit www.lincolnelectric.com for additional product information.

Mig Welding Pocket Guide

SA Adler



Mig Welding Pocket Guide:

Mig Welding Pocket Guide Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Mig Welding Pocket Guide**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

<http://www.a-walhalla.hu/results/virtual-library/default.aspx/anatomy%20and%20physiology%20coloring%20workbook%20answers%20pg%2071.pdf>

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