Task 51-77-11-911-023
Curing
Weight Variant Number: A321-100 WV000, A321-100 WV002, A321-100 WV003, A321-100 WV004, A321-100 WV005, A321-100 WV006, A321-100 WV007, A321-100 WV005, A321-200 WV006, A321-200 WV007, A321-200 WV003, A321-200 WV004, A321-200 WV007, A321-200 W

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- NOTE: There are risks to you and other persons when you work with composite repair materials. To prevent any risks, read and obey the warnings given above.
- 1. Task Supporting Data
  - A. General
    - (1) The information in this topic is about the general procedures for the preparation of the repair areas and the repair materials. General data for the procedures are included. The applicable material data is also provided.
    - (2) When you make permanent repairs the material must, as a general rule, match the original material as follows:
      - only carbon fiber material to repair carbon fiber structures,
      - only glassfiber material to repair glassfiber and aramid fiber structures.
    - (3) The content of this chapter is applicable for material application of curing.
  - B. Area of Applicability
  - C. Weight Variant Applicability
  - D. Limits/Restrictions
  - E. Repair Category
  - F. Inspections
  - G. Job Set Up Information
    - (1) Material References
    - (2) References Chapter 51-77-10
- 2. Repair Procedure

CAUTION: DURING THIS STEP THE TEMPERATURE MUST BE STRICTLY CONTROLLED.

A. Room Temperature (RT) Repair - Accelerated Cure by Heating

# **A321 Structural Repair Manual**

**Airbus industrie** 

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Structural Repair Manual SRM Boeing BMC.,2008 Structural Repair Manual ,1961 Aviation Structural Mechanic S 3 & 2 Jerry C. Stewart,1982 Technical Manual Naval Air Systems Command,2018-10-19 Technical Order TO 1 1A 1 is one of a series of manuals prepared to assist personnel engaged in the general maintenance and repair of military aircraft This manual covers general aircraft structural repair This is a Joint Service manual and some information may be directed at one branch of the service and not the other Wherever the text of the manual refers to Air Force technical orders for supportive information refer to the comparable Navy documents see Table 1 The satisfactory performance of aircraft requires continuous attention to maintenance and repair to maintain aircraft structural integrity Improper maintenance and repair techniques can pose an immediate and potential danger The reliability of aircraft depends on the quality of the design as well as the workmanship used in making the repairs It is important that maintenance and repair operations be made according to the best available techniques to eliminate or at least minimize possible failures

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