

8 - Bolt

- Replace if seal is damaged
- Left cylinder head cover tightening sequence [J.0008.13](#)
- Right cylinder head cover tightening sequence [J.0008.23](#)

9 - Valve 2 for camshaft adjustment -ACV-

10 - Bolt

- 2.4 Nm

11 - O-ring

- Replace

12 - Seal

- Replace

13 - Locking bolt

- 20 Nm

14 - Bolt

- 2.4 Nm

15 - Camshaft Adjustment Valve 2 (exhaust) -ACV-

16 - O-ring

- Replace

17 - Bolt

- Replace
- Clearance sequence for loosening [J.0008.12B](#)
- Tightening order [J.0008.22](#)

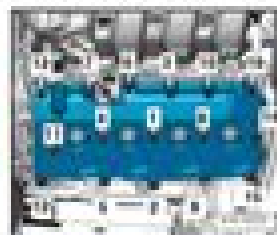
Left cylinder head cover tightening sequence

- Tighten bolts -1 to -15a in sequence
- 9 Nm



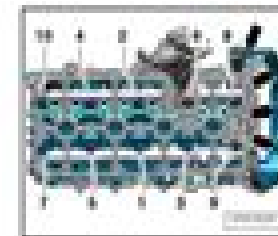
Right cylinder head cover tightening sequence

- Tighten bolts -1 to -15b in sequence
- 9 Nm



Cylinder head tightening sequence

- Tighten bolts in 3 stages -1 to -5a in sequence as follows:
 1. Insert bolts by hand as far as stop.
 2. Tighten bolts to 50 Nm.
 3. Tighten bolts to 80 Nm.
 4. Tighten an additional 90° (1/4 turn).
 5. Tighten an additional 90° (1/4 turn).
- Insert bolts -arrows- with locking compound and tighten to 8 Nm. Locking compound in Parts Catalog.
- Tighten bolts -arrows- an additional 90° (1/4 turn).



Checking cylinder head for distortion

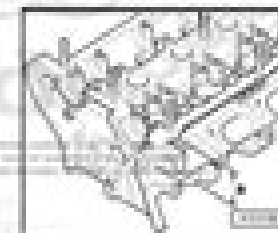
- Check cylinder head at multiple points for distortion, using straight edge and feeler gauges.
- Maximum permissible warpage: 0.1 mm.



Resurfacing dimension, cylinder head

Resurfacing cylinder head (face grinding) is only permissible to maximum dimension -0-.

- Minimum dimension: $\varnothing 4 \pm 130.5$ mm.



A6 4f Service Manual

Ensheng Dong



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