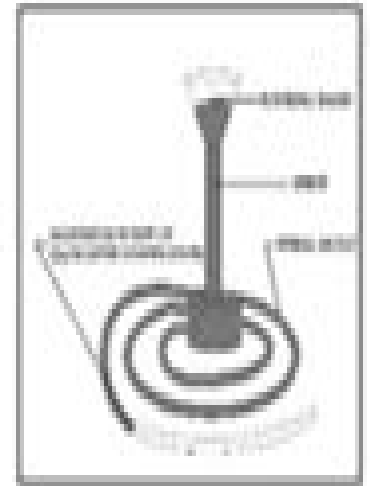


90% of aluminum castings are Al-Si alloys

- Fluidity is greater with higher silicon
- Very high silicon alloys are wear resistant
- Other alloying elements include



– Copper

Cu addition provides increases in alloy strength by precipitation after solidification.

– Magnesium

Mg addition can increase strength through solid solution strengthening and improves strain hardening ability.

– Iron

Fe addition decreases the erosion (solubility) of steel molds exposed to molten aluminum

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