

## BALANCER DRIVEN GEAR/BALANCER SHAFT

## REMOVAL

The balancer gear is  
positioned on the  
transmission  
shaft.

Remove the following:

- Tighten balancer cover (page 11-9)
- Tighten balancer cover (page 11-9)

Insert the gear holder between the balancer drive and  
driven gear.

NOTE:

Use holder, #1-2

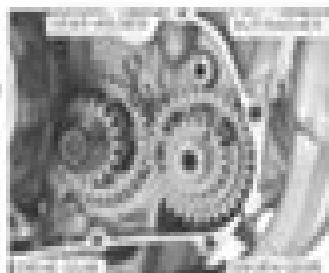
ST70000000 or  
ST70000000 (S.A. only)

Remove the balancer shaft lock nut and washer.

Remove the gear holder.

Remove the hold parts after gear balancer drive  
gear is removed.

Check the gear parts after gear balancer drive  
gear for wear or damage.



Turn the balancer shaft so cover can remove it from  
shaft lock.

Check the balancer shaft for wear, damage or  
cracked condition.

## INSTALLATION

Align the  
balancer shaft gear  
with the balancer  
gear.

Install the balancer shaft into the balancer cover.

Check the fit and fit wear or damage. Replace it if  
damaged (page 11-10).

Apply grease to the key fitting and insert it into the  
balancer drive gear.

Insert the balancer drive gear into the balancer shaft  
while aligning the outer surface of the balancer with the  
outer surface of the gear on the balancer shaft.



Align the gear teeth of the balancer drive gear with  
the gear teeth of the driven gear.



Insert the outer surface drive gear into the balancer  
shaft while aligning the outer surface of the balancer with  
the outer surface of the gear on the balancer shaft.



Insert the gear holder between the balancer drive and  
driven gear.

NOTE:

Use holder, #1-2

ST70000000 or  
ST70000000 (S.A. only)

Apply grease to the balancer shaft lock nut threads  
first, and tighten the balancer shaft lock nut to the  
specified torque.

TIGHTEN TO TORQUE (Tighten to 40 N·m)

Remove the gear holder.

Insert the following:

- Tighten balancer cover (page 11-9)
- Tighten balancer cover (page 11-9)



## BALANCER BEARING REPLACEMENT

Align the balancer shaft.

Remove the balancer shaft (page 11-10).

Remove the balancer shaft.



# 2011 Crf250r Shop Manual

**Marco Cascella**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **2011 Crf250r Shop Manual:**

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