



- 1. Remove the timing belt cover. If the timing belt is not removed, it will be necessary to remove the timing belt cover and the timing belt. To remove the timing belt cover and the timing belt, refer to the following:
- 2. Remove the timing belt cover.
- 3. Remove the timing belt.
- 4. Remove the timing belt cover and the timing belt. To remove the timing belt cover and the timing belt, refer to the following:
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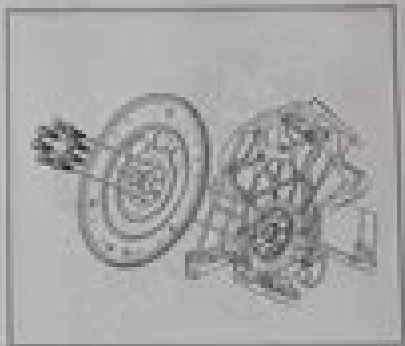
- 1. Measure the connecting rod side clearance. Refer to Engine Mechanical Specifications.
- 2. Install the cylinder head. Refer to Cylinder Head Removal (Right Head) and/or Cylinder Head Removal (Left Head).
- 3. Install the oil pan. Refer to Oil Pan Replacement.

Engine

Engine Flywheel Replacement

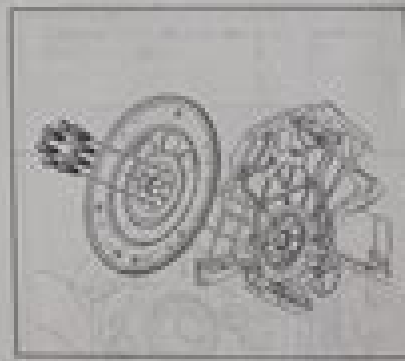
Removal Procedure

- Tools Required**
- J 25000 Flywheel Holding Tool
- 1. Remove the flywheel. Refer to Transmission Replacement in Automatic Transmission Transaxle.
- 2. Use the J 25000 in order to prevent crankshaft rotation.
- 3. Remove the eight bolts attaching the engine flywheel to the crankshaft flange and discard them.
- 4. Remove the engine flywheel.



Installation Procedure

- Tools Required**
- J 25000 Torque Angle Meter
- J 25000 Flywheel Holding Tool
- 1. Install the engine flywheel.
- 2. Use the J 25000 in order to prevent the crankshaft from rotating.



- Notes:** Refer to Flywheel Notice in Cautions and Notices.
- 3. Install the new engine flywheel bolts.
- Tighten**
- Tighten the engine flywheel bolts to 13 Nm (11 ft-lb). Use the J 25000 in order to rotate the engine flywheel bolts at additional 90 degrees.
- 4. Measure the engine flywheel runout.
- 4.1. Install a dial indicator on the engine block and check the engine flywheel runout at three attaching locations. Refer to Engine Mechanical Specifications.
- 4.2. If the condition cannot be corrected, replace the engine flywheel.
- 5. Install the transaxle. Refer to Transmission Replacement in Automatic Transmission Transaxle.

4 Pontiac Grand Prix Service Manual

JS Bruner



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http://www.a-walhalla.hu/data/publication/Documents/mazda_b2500_diagram.pdf

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