

- Once you have determined the correct amount of shims to use, install the assembly bolts through the sleeves. Install the nuts and the correct amount of shims, the inner brake pad, springs, and outer brake pad. Torque the assembly nuts to 25 ft. lbs. (34 Nm).



Parking Brake Caliper - Assembly Bolts:
25 ft. lbs. (34 Nm)

- Ensure the parking brake assembly functions properly by actuating the lever before reinstallation.



Caliper Installation

- Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.



- Torque the two mounting bolts to 18 ft. lbs. (24 Nm).



Parking Brake Caliper - Mounting Bolts:
18 ft. lbs. (24 Nm)

- Install the cable, pin, and clip pin. Test the park brake for proper function.

PARKING BRAKE DISC SERVICE

Disc Inspection / Removal (4x4)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.
- Remove the outer PVT cover, belt, drive clutch, driven clutch and inner PVT cover (see Chapter 6).
- Using a 1/2" socket and ratchet, remove the brake disc retaining bolt and remove the disc from the transmission.



- Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

Disc Inspection / Removal (6x6)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.
- Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.



- Refer to Chapter 7 to reinstall the rear propshaft assembly.

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Max Haynes, Haynes Publishing

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Table of Contents 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual

1. Understanding the eBook 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - The Rise of Digital Reading 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Personalized Recommendations
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual User Reviews and Ratings
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual and Bestseller Lists
5. Accessing 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual Free and Paid eBooks
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual Public Domain eBooks
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual eBook Subscription Services

- 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual Budget-Friendly Options
- 6. Navigating 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual Compatibility with Devices
 - 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Highlighting and Note-Taking 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Interactive Elements 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
- 8. Staying Engaged with 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
- 9. Balancing eBooks and Physical Books 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Setting Reading Goals 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Fact-Checking eBook Content of 2010 Polaris Ranger Xp Hd Crew Atv Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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