

**■Timer**  
Delays required for part manipulation can be requested.

Large radius bumping can be programmed.  
**■Repeat**  
The same bend can be automatically repeated.



**■Multiple lower limit (stroke length)**  
Most suitable lower beam retract positions can

## AUTO BACKGAUGE



**Micro-computer multi-step backgauge reduces back-gauge positioning time.**

This unit moves the backgauge to positions entered in the NC memory. The memory capacity is 99 positions. The position number and its corresponding backgauge position are shown on the LED display. When bend allowance data is entered, the system automatically adjusts the backgauge position. The interval between backgauge movements can be adjusted by entering time delay data. The stored data is maintained by a backup battery when the power is off.

### AUTO BACKGAUGE SPECIFICATION

Feed Speed	5m (16.4 ft./min.)	Memory capacity	99 steps
Positioning accuracy	±0.13mm (±0.005in.)	Memory backup	Backup battery system
Movement range	0m (0in.) to 16.48m (68.8in.)	Bend allowance	±9.8mm or ±0.389in.
Command unit	0.1mm or 0.001in.	Height adjustment of punch (from upper surface of lower beam to lower surface of finger)	55 to 140mm (2.17 to 5.51in.)
Input method	Turnkey numeric pad		
Data display	LED		

Specifications are subject to change without prior notice.

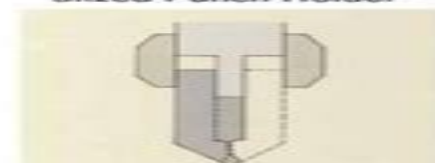


Hydraulic punch clamping fasteners and release punches with the push of a button.

### ■Emergency stop bar for operator safety

This attachment can be used by the operator from any operating location to stop the machine during an emergency to ensure operator safety.

### ■Double Sided Section - alized Punch Holder



Enables tonnage to be changed over and to be extended.

10/16

## OTHER SPECIAL SPECIFICATIONS

### ■Micrometer feed front gauge with flip up stops

The front gauge is mounted on the lower table for positioning and holding awkward workpieces. Four flip up stops are provided, two of which are micrometer. The front gauge arms can be positioned or removed as needed.

### ■Optical safety device



### ■Sheet follower/support system

# RG SERIES

# Amada Rg 50 Manual

**DP Hallahan**

A red circular graphic with a gradient, appearing as a partial circle or a thick arrow pointing to the right, located to the right of the author's name.

## **Amada Rg 50 Manual:**

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In a global driven by information and connectivity, the energy of words has are more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such is the essence of the book **Amada Rg 50 Manual**, a literary masterpiece that delves deep in to the significance of words and their impact on our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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