

- Ventilstiftführung ① mit Druckfeder ② und Druckhalteventil ③ montieren.

Anzugsdrehmoment = 24 Nm

- Neuen Ölfiltereinsatz ④ in den Ölfilterraum einsetzen.
- Ölfilterdeckel ⑤ und O-Ring ⑥ mit 2 Zylinderschrauben M6 ⑦ befestigen.

Anzugsdrehmoment = 10 Nm

- Motoröl in der vorgeschriebenen Spezifikation einfüllen, bis das Ölniveau im Öltank in dem auf der Ölstandschraube definierten Bereich liegt.
- Motor starten und ca. 1 Minute im Leerlauf laufen lassen.
- Anschließend nochmals den Ölstand kontrollieren und gegebenenfalls auffüllen.



- Fit excess pressure valve housing ① with pressure spring ② and pressure retaining valve ③.

Tightening torque = 24 Nm

- Mount new oil filter ④ in oil filter housing.
- Fit oil filter cover ⑤ and O-ring ⑥ with 2 Allen screws M6 ⑦.

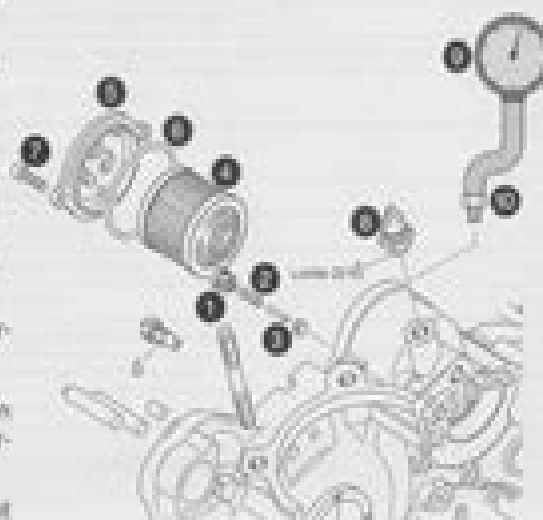
Tightening torque = 10 Nm

- Refill with motor oil of the specification indicated and until the oil level in the oil tank is in the defined area on the oil level gauge.
- Start engine and let it idle for approx. 1 minute.
- Re-check oil level and refill, if necessary.

Öldruck überprüfen

- Anstelle der Öldruckschalters ① kann ein Öldruckmanometer ② mit einem entsprechenden Adapter ③ (Gewinde: 1/8-27 NPT) angeschlossen werden.

Motordrehzahl [1/min]	Druck [bar] (bei max. 60°C Öltemperatur)
1200 ±100	1,5
5300 ±100	4



Oil level — check

- Instead of oil pressure switch ① an oil pressure gauge ② with a suitable adapter ③ (thread: 1/8-27 NPT) can be connected.

engine speed [1/min]	pressure [bar] (at max. 60°C oil temperature)
1200 ±100	1,5
5300 ±100	4

- **Hinweis:** Öldruck bei Öltemperatur 30 - 40°C überprüfen!

- **Achtung:** Wird der Öldruck unterschritten, müssen die Ölpumpen bzw. deren Antriebe überprüft werden.

- Der Öldruckschalter ① muß bei der Wiedermontage mit LOCTITE 221 abgedichtet werden.

Anzugsdrehmoment = 15 Nm

- **Note:** Check oil pressure at oil temperature of 30 - 40°C!

- **Attention:** If the oil pressure is exceeded, the oil pumps and/or their drives must be checked.

- At reassembly the oil pressure switch ① must be secured with LOCTITE 221.

Tightening torque = 15 Nm

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Phil Mather



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Table of Contents Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards

1. Understanding the eBook Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - The Rise of Digital Reading Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Advantages of eBooks Over Traditional Books
2. Identifying Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - User-Friendly Interface
4. Exploring eBook Recommendations from Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Personalized Recommendations
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards User Reviews and Ratings

- Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards and Bestseller Lists
- 5. Accessing Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards Free and Paid eBooks
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards Public Domain eBooks
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards eBook Subscription Services
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards Budget-Friendly Options
- 6. Navigating Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards eBook Formats
 - ePub, PDF, MOBI, and More
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards Compatibility with Devices
 - Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Highlighting and Note-Taking Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Interactive Elements Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
- 8. Staying Engaged with Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
- 9. Balancing eBooks and Physical Books Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Setting Reading Goals Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Fact-Checking eBook Content of Aprilia Pegaso 655 Rotax Engine Workshop Repair Manual 1995 Onwards
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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