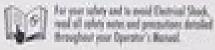
LINCOLN ELECTRIC



METAL THICKNESS

THE PARTY												35000
WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WRE DIA/ BUCTROOF DIA (In.)	24 ga .834 is o(o ⊕	22 ga .630 in .0(0 ⊕•	20 gc .836 in .0(0 ⊕	18 ge .048 in .0(0 ⊕•	16 ga .000 is .000 @=	14 ge #3 is o o ⊕	12 ga .85 la .00 ⊕	1/8" (18 ps) .125 h .000 ⊕	3/16° .187 is o(o ⊕	1/4° .38 is olo (i)
DC+ <u>&</u>	Sheel MSG SUPERARC+ L-56* (DC+), 75% At / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	1/9	100		3.5
		0.0303		B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/912	*
	Steel MiG SUPERARC® US6® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	1/9	J/9 ^{1,2}		*
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DC+	Sheel E6011 / E6013 (DC+)	3/32	. 4.			E	E	F	G	Н		
	Sheel E7014 / E7018 (DC+)	3/32					G	G	Н	1	J	
DC-	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	в-с	B-D	C-D	D-E	E-F		•		
		3/32			*:	C-D	D-E	E-F	F-G	H-I	157.6	-

(1) Connect to 25 cmp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.
Refer to manual for Current and Voltage values.

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