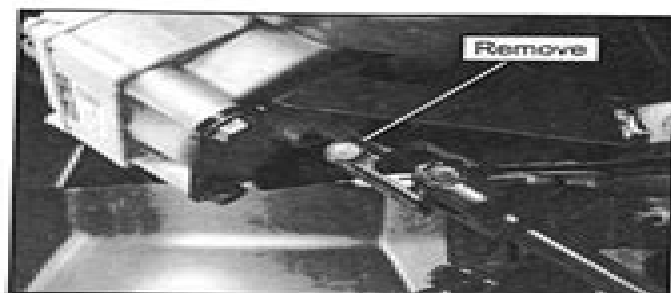
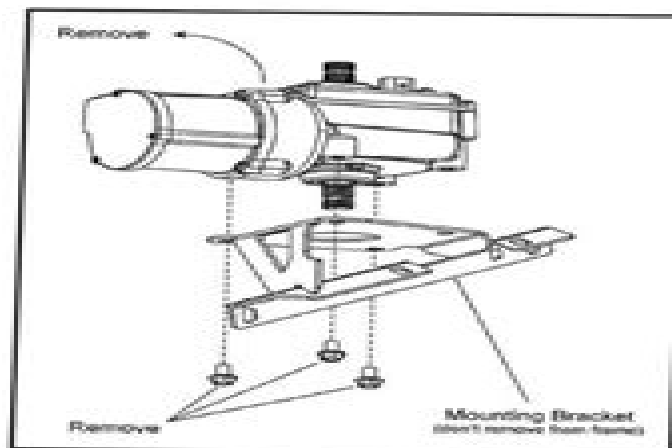


9. Remove the pinch bolt retaining the lower power steering shaft to the power steering unit.



10. Remove the (3) bolts retaining the power steering unit to the mounting bracket and remove the power steering unit from the vehicle.



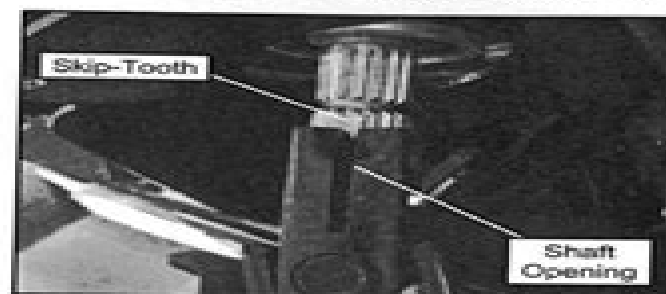
WARNING

Electronic Power Steering (EPS) units are not interchangeable between ATV and RANGER product lines.

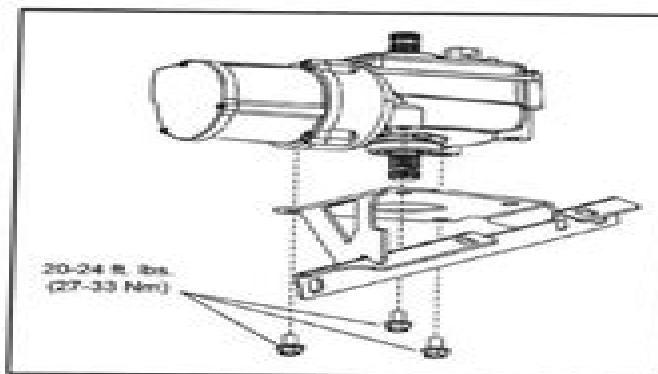
Power Steering Unit Installation

Refer to the "Power Steering Unit Removal" procedure for detailed photos and illustrations during installation.

1. Install power steering unit onto mount bracket and align skip-tooth spline on power steering stub shaft with the opening in the lower power steering shaft.



2. Torque the mounting bolts to specification.



Power Steering Unit Mounting Bolts:
20-24 ft-lbs (27-33 Nm)

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Table of Contents 2013 Ranger 800 Owners Manual

1. Understanding the eBook 2013 Ranger 800 Owners Manual
 - The Rise of Digital Reading 2013 Ranger 800 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2013 Ranger 800 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2013 Ranger 800 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2013 Ranger 800 Owners Manual
 - Personalized Recommendations
 - 2013 Ranger 800 Owners Manual User Reviews and Ratings
 - 2013 Ranger 800 Owners Manual and Bestseller Lists

5. Accessing 2013 Ranger 800 Owners Manual Free and Paid eBooks
 - 2013 Ranger 800 Owners Manual Public Domain eBooks
 - 2013 Ranger 800 Owners Manual eBook Subscription Services
 - 2013 Ranger 800 Owners Manual Budget-Friendly Options
6. Navigating 2013 Ranger 800 Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2013 Ranger 800 Owners Manual Compatibility with Devices
 - 2013 Ranger 800 Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2013 Ranger 800 Owners Manual
 - Highlighting and Note-Taking 2013 Ranger 800 Owners Manual
 - Interactive Elements 2013 Ranger 800 Owners Manual
8. Staying Engaged with 2013 Ranger 800 Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2013 Ranger 800 Owners Manual
9. Balancing eBooks and Physical Books 2013 Ranger 800 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2013 Ranger 800 Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2013 Ranger 800 Owners Manual
 - Setting Reading Goals 2013 Ranger 800 Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2013 Ranger 800 Owners Manual
 - Fact-Checking eBook Content of 2013 Ranger 800 Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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