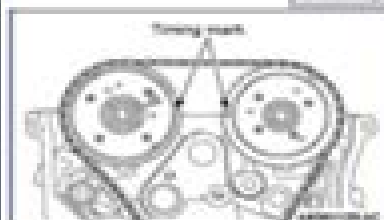
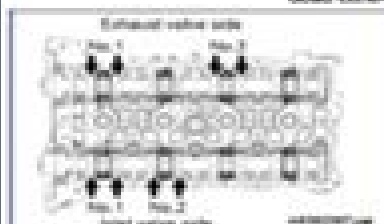


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Measure valve clearance in the following procedure.
Check and adjust the valve clearance with the timing chain installed.
Caution Always rotate the crankshaft clockwise.



1. Rotate the crankshaft clockwise to align the timing mark of the inlet $\frac{1}{2}$ or 1 sprocket and the exhaust camshaft sprocket with the top surface of the cylinder head as illustrated. (Set the No. 1 piston at top dead centre on the compression stroke.)



2. Valve clearance can be measured at the position in this condition.



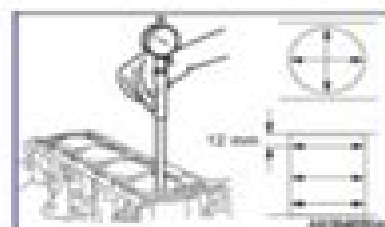
3. Use a thickness gauge to measure clearance between the camshaft and valve tappet.
Standard value (cold engine)

Inlet side: 0.20 ± 0.03 mm
Exhaust side: 0.30 ± 0.03 mm

4. If measured values are out of the standard value, record measured



Apply engine oil to all moving parts before installation.



4. Using a cylinder gauge, measure the cylinder bore and circularity.
If excessively worn, replace the cylinder block.
Standard value:

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