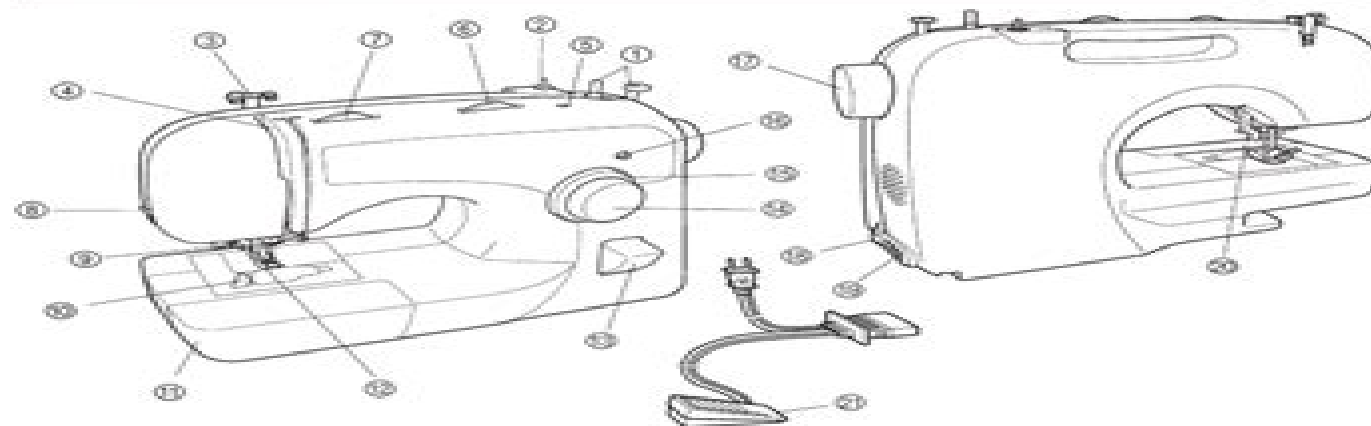


KNOWING YOUR SEWING MACHINE /

1 **KNOWING YOUR SEWING MACHINE****THE MAIN PARTS**

- ① **Bobbin winder (page 26)**
This winds the thread onto the bobbins for use as the lower thread.
- ② **Spool pin (page 27, 32)**
This holds the spool of thread.
- ③ **Thread guide (page 27, 32)**
This is used when winding the thread onto the bobbin and then threading the machine.
- ④ **Thread take-up lever (page 33)**
- ⑤ **Hole for extra spool pin (page 37)**
This holds a second spool of thread for sewing with the twin needle.
- ⑥ **Stitch width dial (page 25)**
This controls the stitch width.
- ⑦ **Upper tension-control dial (page 38)**
This controls the tension of the upper thread.
- ⑧ **Thread cutter (page 40)**
Pass the threads through the thread cutter to cut them.
- ⑨ **Needle threader (page 34)**
(This is only available on certain models.)
- ⑩ **Quick-set bobbin (page 30)**
(This is only available on certain models.)
- ⑪ **Flat bed attachment with accessory compartment (page 19)**
- ⑫ **Presser foot (page 18)**
- ⑬ **Reverse sewing lever (page 25)**
You can push this to stitch in the reverse direction.

- ⑭ **Pattern selection dial (page 20)**
You can turn this in either direction to choose the stitch you want.
- ⑮ **Stitch length dial (page 24)**
This controls the stitch length.
- ⑯ **Buttonhole fine-adjustment screw (page 54)**
- ⑰ **Handwheel**
Used to manually raise and lower the needle.
- ⑱ **Main power and sewing light switch (page 15)**
You can turn the main power and sewing light switch on and off.
- ⑲ **Foot controller jack / socket (page 15)**
Plug in the foot controller plug and connect the machine to the power supply.
- ⑳ **Presser foot lever (page 32)**
Used to raise and lower the presser foot.
- ㉑ **Foot controller (page 15)**
You can use this to control the sewing speed, and to start and stop sewing.

Parts Code for Zigzag Presser Foot: XC4901-051

Foot Controller: Model KD-1902

Parts Code: XC7359-021 (110/120V Area)

XC7438-221 (220/240V Area)

XC7456-221 (U.K.)

XC7455-021 (Australia, New Zealand)

2600i Parts Manual

William Dittmar



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The Fall of the House of Labor David Montgomery,1987-08-28 This book studies the changing ways in which American industrial workers mobilised concerted action in their own interests between the abolition of slavery and the end of open immigration from Europe and Asia Sustained class conflict between 1916 and 1922 reshaped governmental and business policies but left labour largely unorganised and in retreat The House of Labor so arduously erected by working class activists during the preceeding generation did not collapse but ossified so that when labour activism was reinvigorated after 1933 the movement split in two These developments are analysed here in ways which stress the links between migration neighbourhood life racial subjugation business reform the state and the daily experience of work itself Federal Register ,1979-09 **Sheet Metal Industries** ,1999 Production Engineering & Management ,1956 **Annual Report of the Chief of Engineers, United States Army** United States. Army. Corps of Engineers,1878 *Indiana Employment Review* ,1991 **Dairy Power Production Program : Dairy Methane Digester System Program Evaluation Report** ,2009
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