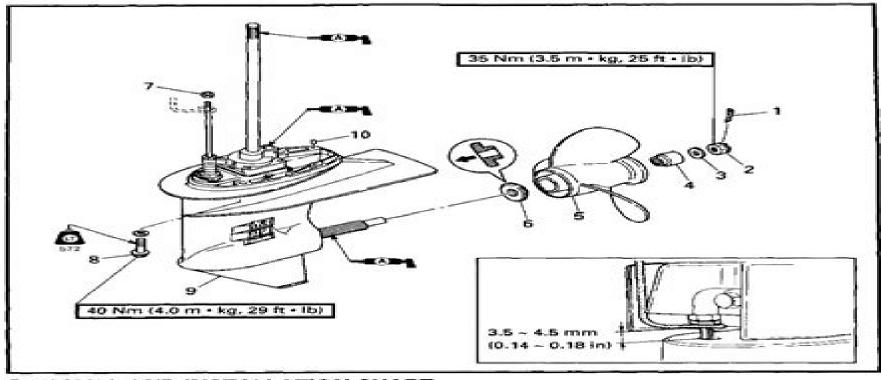
#### LOWER UNIT EXPLODED DIAGRAM



#### REMOVAL AND INSTALLATION CHART

| Step | Procedure/Part name | Q'ty  | Service points                             |
|------|---------------------|-------|--|
|      | LOWER UNIT REMOVAL  |       | Follow the left "Step" for removal.        |
| 1    | Cotter pin          | 10 10 |  |
| 2    | Propeller nut       | 7     |  |
| 3    | Plane washer        | 1 1   |  |
| 4    | Spacer              | 1 1   |  |
| 5    | Propeller           | 16 2  |  |
| 6    | Spacer              | 7     |  |
| 7    | Shift actuator nut  |       |  |
| 8    | Bolt (with washer)  | 4     | 10 × 35 mm                                 |
| 9    | Lower unit          | 1 1   |  |
| 10   | Dowel pin           | 2     |  |
|      |                     |       | Reverse the removal steps for installation |

# **2007 Yamaha Lf2500 Hp Outboard Service Repair Manual**

**Matthew Coombs** 

# 2007 Yamaha Lf2500 Hp Outboard Service Repair Manual:

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basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 Yamaha XJR1200 and 1300 Service and Repair Manual Matthew Coombs, 2003

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