

DEPARTMENT OF MECHANICAL ENGINEERING  
FIFTH SEMESTER  
**ME 2304 – ENGINEERING METROLOGY and MEASUREMENTS**  
TWO MARK QUESTIONS

**UNIT I- Concept Of Measurement**

1. Differentiate accuracy and Uncertainty with example.

Accuracy - Closeness to the true value.

Example: Measuring accuracy is  $\pm 0.02\text{mm}$  for diameter  $25\text{mm}$ .

Here the measurement true values lie between  $24.98$  to  $25.02\text{ mm}$

Uncertainty about the true value =  $\pm 0.02\text{mm}$

2. Differentiate between precision and accuracy.

Accuracy - The maximum amount by which the result differ from true value.

Precision - Degree of repetitiveness. If an instrument is not precise it will give different results for the same dimension for the repeated readings.

3. Differentiate between sensitivity and range with suitable example.

Example: A Instrument have a scale reading of  $0.01\text{mm}$  to  $100\text{mm}$ .

Here, the sensitivity of the instrument is  $0.01\text{mm}$  i.e. the minimum value in the scale by which the instrument can read. The range is  $0.01$  to  $100\text{mm}$  i.e. the minimum to maximum value by which the instrument can read.

4. Define system error and correction.,

Error: The deviation between the results of measured value to the actual value.

Correction: The numerical value which should be added to the measured value to get the correct result.

5. Define: Measurand.

Measurand is the physical quantity or property like length, diameter, and angle to be measured.

6. Define: Deterministic Metrology.

The metrology in which part measurement is replaced by process measurement. The new techniques such as 3D error compensation by CNC systems are applied.

7. Define over damped and under damped system.

Over damped - The final indication of measurement is approached exponentially from one side.

Under damped - The pointer approach the position corresponding to final reading and makes a number of oscillations around it.

8. Give any four methods of measurement

1. Direct method.
2. Indirect method.
3. Comparison method.
4. Coincidence method.

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**JL Elias**



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