

Installation

1. See Figure B-9. Place horizontal tube (3) in position. Connect hoses (1).
2. Install retainers (4).
3. Install clamps (2).
4. Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

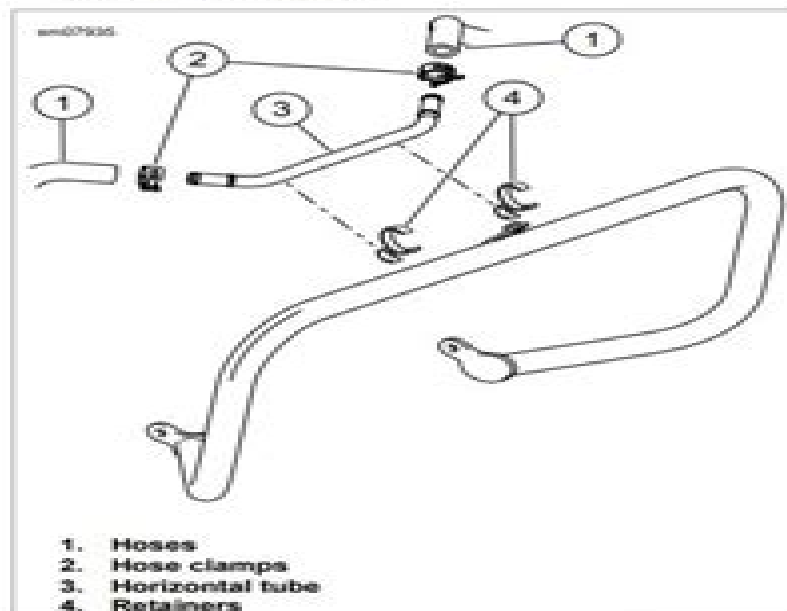


Figure B-9. Coolant Horizontal Line

RADIATOR

PART NUMBER	TOOL NAME
HD-41137	HOSE CLAMP PLIERS

Removal

1. Remove main fuse.
2. Remove fan. See B.5 COOLING SYSTEM REPAIR, Cooling Fan.
3. Drain coolant. See 1.7 COOLANT, Drain and Fill Cooling System.
4. See Figure B-10. Remove clamps (1). See B.5 COOLING SYSTEM REPAIR, Crimp Clamps.
5. Disconnect upper and lower hoses from radiator. Remove radiator.
6. **Right side:** Remove clamp (3). Remove filler assembly (2).

7. If necessary, remove gasket (4).

Installation

1. See Figure B-10. If removed, install **new** gasket (4). Carefully align to bosses and place gap (5) at bottom center.
2. **Right side:** Install filler assembly (2) using new clamp (3).
3. Connect hoses to radiator using **new** clamps (1).
4. Tighten crimp clamps using HOSE CLAMP PLIERS (Part No. HD-41137).
5. Install fan and assemble lower fairing. See B.5 COOLING SYSTEM REPAIR, Cooling Fan.
6. Install main fuse.
7. Fill and bleed coolant system. See 1.7 COOLANT, Drain and Fill Cooling System.

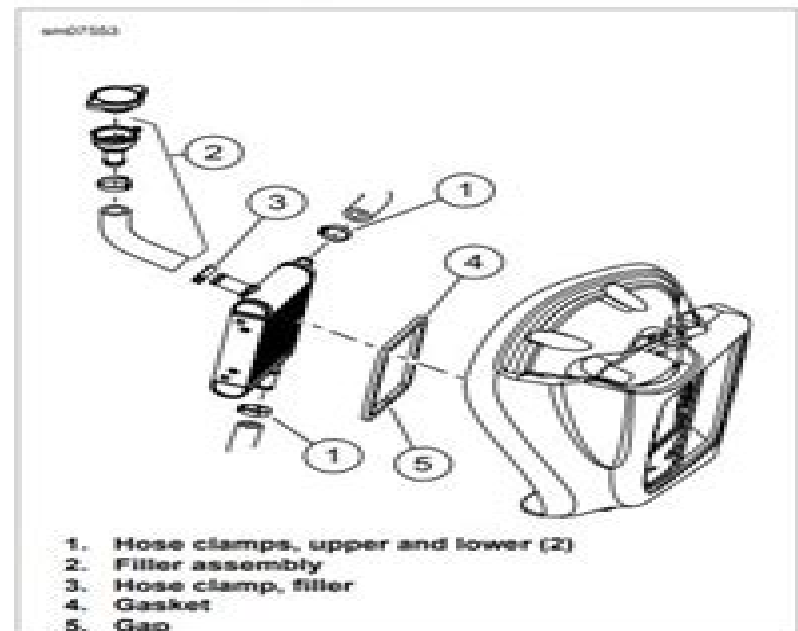


Figure B-10. Radiator

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