

4. Remove the air filter element/screws assembly and separate the element from the screen.

5. Fill a wash pan larger than the element with a non-flammable cleaning solvent; then dip the element in the solvent and wash it.

NOTE: Foam Air Filter Cleaner and Foam Air Filter Oil are available from Arctic Cat.

6. Dry the element.

7. Put the element in a plastic bag; then pour in air filter oil and work the oil into the element. Attach the element to the filter screen.

NOTE: Carefully squeeze excessive oil from the filter element. Do not let oil foam to remove oil.

CAUTION

A torn air filter element can cause damage to the ATV engine. Dirt and dust may get inside the engine if the element is torn. Carefully examine the element for tears before and after cleaning it. Replace the element with a new one if it is torn.

8. Clean any dirt or debris from inside the air cleaner. Be sure no dirt enters the carburetor (if equipped).

9. Place the filter assembly in the air filter housing making sure it is properly positioned and properly sealed with the filter screen down.

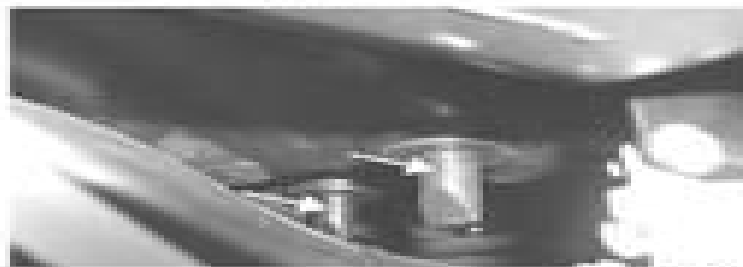


10. Install the air filter housing cover and secure with the retaining clips.

11. Install the storage compartment; then secure with the removable rivets.

CHECKING AND CLEANING DRAINS

1. Inspect the drains beneath the main housing for debris and for proper sealing.



2. Replace any drain that is cracked or shows any signs of hardening or deterioration.

CAUTION

The drain to the right is the clean air section of the filter housing. Any leak at this drain will allow dirt into the engine intake causing severe engine damage.

3. Wipe any accumulation of oil or gas from the filter housing and drains.

Valve/Tappet Clearance (Feeler Gauge Procedure)

To check and adjust valve/tappet clearance, use the following procedure.

1. Remove the timing inspection plug; then remove the tappet covers and spark plug(s) for more detailed information, see Section 3 - Servicing Top-Side Components).

NOTE: On the H2 models, remove the crankshaft end cap and install the special cap screw (left-hand threads) to rotate the engine.

2. Rotate the crankshaft to the TDC position on the compression stroke (front cylinder on the H2 models).

NOTE: At this point, the rocker arms and adjuster screws must not have pressure on them.

3. Using a feeler gauge, check each valve/tappet clearance. If clearance is not within specifications, loosen the jam nut and rotate the tappet adjuster screw until the clearance is within specifications. Tighten each jam nut securely after completing the adjustment.

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 generally limits the permitted variation in straight ness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible varia tion from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross sec tion properties cross section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1