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#### 1.4 AIR SUPPLY (CIRCUIT FIG. 1-4)

Air discharged from air compressor (2) enters air pipe (1), where pressure and oil are measured. First, air passes check valve (6), and enters air tank (3), then passes check valve (7) or solenoid valve (8), and enters fuel tank (4) which is divided into two sections. Besides, air is supplied also to air tank (5) for pilot, which is divided into two sections, provided on the upper working body, through part I of the control panel and check valve (9).

First air from air pressure generator (2) is led to the air compressor solenoid valve, which operates fueling and solenoid valves the range of the pressure generator air pressure. Safety valve (10) for pressure control (11) for air pressure above and air pressure under (12) for the air pressure gauge are provided because the air tank and the fuel tank in the pilot tank in order to prevent accident due to abnormal pressure.

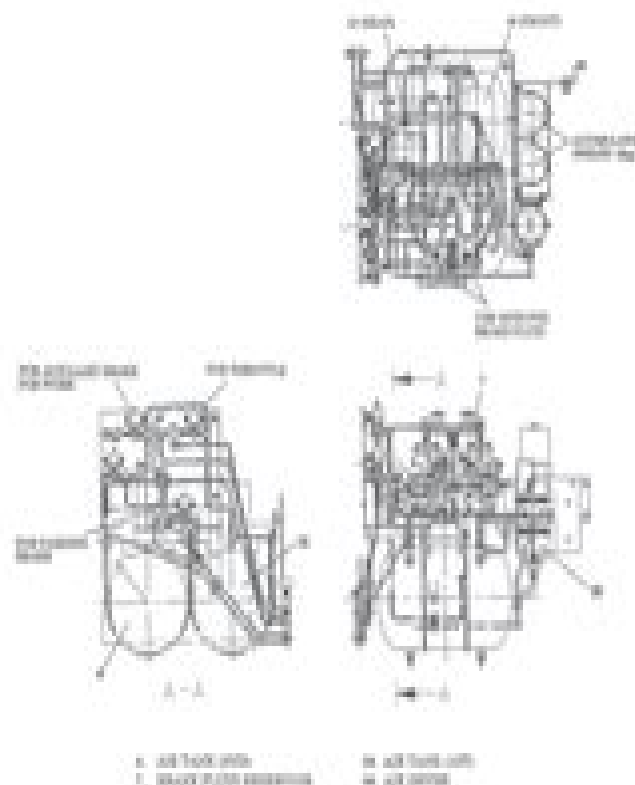


Fig. 1-4 Air supply circuit (Lower)

#### 1.5 SERVICE BRAKE (CIRCUIT FIG. 1-5)

The service brake is a hydraulic brake with air booster. When the operator depresses the brake pedal, brake valve (13) sends pilot air out. The pilot air passes the control panel, where the lower and upper pilot pressure to the valve sections of power chamber (15, 16). Besides, air from fuel tank (14) enters the valve sections of the power chamber. Pressurized air, corresponding to the brake valve operation, is sent to power chamber (15) and

(16) and convert to use hydraulic pressure in the power chamber. The hydraulic pressure operates the shoe brakes provided on the axle. First air for the brake valve on the upper is supplied from pilot tank (5) on the upper and brake fluid to the power chamber on the lower is supplied from brake fluid reservoir (7) on the lower. In case of power chamber (15) and (16), stop light switch (18) for brake operation is installed.

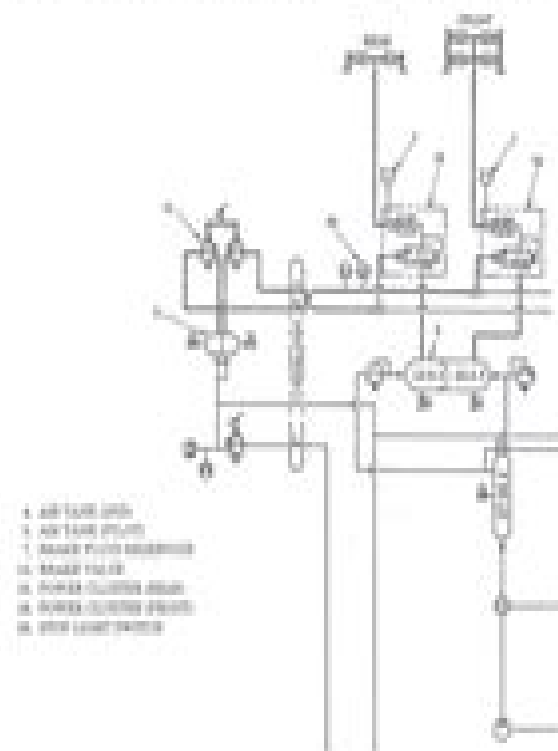


Fig. 1-5 Service brake circuit

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