



Welding Conditions		Welding Speed	
1/8"	30"	1"	30"
3/16"	20"	1"	30"
1/4"	15"	1"	30"
5/16"	10"	1"	30"
3/8"	5"	1"	30"
1/2"	5"	1"	30"
5/8"	5"	1"	30"
3/4"	5"	1"	30"
1"	5"	1"	30"
1 1/8"	5"	1"	30"
1 1/4"	5"	1"	30"
1 1/2"	5"	1"	30"
1 3/4"	5"	1"	30"
2"	5"	1"	30"
2 1/4"	5"	1"	30"
2 1/2"	5"	1"	30"
2 3/4"	5"	1"	30"
3"	5"	1"	30"
3 1/4"	5"	1"	30"
3 1/2"	5"	1"	30"
3 3/4"	5"	1"	30"
4"	5"	1"	30"
4 1/4"	5"	1"	30"
4 1/2"	5"	1"	30"
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Emilie Sanchez



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