

Paragraph 10

opening with Case IH 135H EP or equivalent SAE 85W-140 gear oil. Capacity is approximately 1.0-quart (0.9 L). Gear oil in planetary units should be changed every 1000 hours of operation or once each year, whichever occurs first.

Reinstall wheel and tire and remove jack stands. Reconnect front drive shaft. Repeat procedure for opposite planetary as required.

PIVOT HOUSING AND AXLE SHAFT

Models So Equipped

10. R&R AND OVERHAUL. To remove pivot housing (24—Fig. 9), first remove drain plugs from axle housing and planetary carrier and drain gear oil. Remove wheel hub and planetary as outlined in paragraph 9. Disconnect hoses from steering cylinder and plug all openings. Remove cap screws (21 and 22—Fig. 9) and support pivot housing with a hoist. Remove king pins (23 and 25) and shims (23). Remove



Fig. 7—Use torque wrench and special tool CAS-1758 to measure hub rolling torque.



Fig. 8—Use a depth micrometer through hole in retaining plate to determine correct shim thickness to be used.

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outer pins and slotted nuts that secure steering cylinder and tie rod to arm on pivot housing. Move pivot housing rearward to provide clearance to remove steering cylinder and tie rod ends from pivot housing. Remove pivot housing (24). Remove upper and lower seal rings (2), bearing cones (3), bearing cups (6) and cap plugs (5) from axle housing (1). Remove the three cap screws (20) with flat washers, then withdraw axle assembly (6 through 18). Remove snap rings (12) and disassemble the double "U" joints. Remove outer oil seal (19), inner oil seal (15) and snap ring (16) from outer yoke (17). Press axle shaft (11) from collar (8), bearing (7), retainer (9) and oil seal (10). Remove oil seal and bearing from retainer. Remove oil seal (19) and bushing (20) from pivot housing (24).

Clean and inspect all parts and remove as necessary. Apply Lactite 515 to bearing seat in retainer (9) and press bearing in until seated. Install new oil seal (10) in retainer so that lip of seal is toward bearing. Lubricate oil seal with grease and install retainer assembly on axle shaft until seal is against yoke. Heat collar (8) in a bearing oven to a temperature of 250°

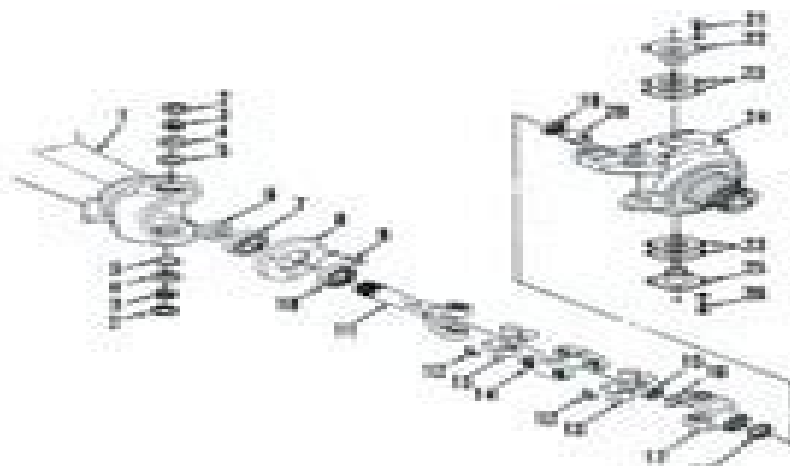


Fig. 9—Exploded view of pivot housing and axle assembly used on front drive axle.

- | | |
|----------------------|----------------------|
| 1. Axle housing | 14. Outer yoke |
| 2. Seal ring | 15. Oil seal (inner) |
| 3. Steering cone | 16. Snap ring |
| 4. Bearing cup | 17. Outer yoke |
| 5. Cap plug | 18. Oil seal (outer) |
| 6. Collar | 19. Oil seal |
| 7. Bearing | 20. Bushing |
| 8. Steering retainer | 21. Cap screw |
| 9. Cap screw (2) | 22. King pin support |
| 10. Oil seal | 23. Shims |
| 11. Axle shaft | 24. Pivot housing |
| 12. Snap ring | 25. King pin (lower) |
| 13. Bushing | 26. Cap screw |

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Kathleen Armour



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