

to repair these parts. The use of heat is especially dangerous, as it is certain to cause soft spots at which fatigue and breakage will occur. Under no circumstances should these parts be welded.

Assembly

In case of collision the front end is usually more or less affected. For most minor collisions it has been found satisfactory to straighten and in some cases weld damaged places on the frame. The work should only be attempted by experienced operators as a high degree of accuracy is required to insure proper operation of the car when reassembled.

Information is given in the dimensional drawing section and frame section covering necessary dimensions and limits.

In general the essentials are that the holes for the shock absorbers and control arms should be to the correct size and location given, the top and bottom faces of cross member should be parallel and the frame should be square within limits shown. When the frame is completed and inspected the suspension may be assembled as described in the following paragraphs.

Two of the four holes, in the cross member, for mounting shock absorber, are reamed. The limits given provide a clearance of .0025" to .0075" which insures a satisfactory alignment of that unit.

Shock absorber assemblies should be checked for alignment as shown in Fig. 81. The reamed hole in arm should be held to alignment with the camshaft within .008" on a 6" radius and the surfaces of boss

should locate in relation to the parallel line within $\pm .010$ ".

Lower control arm assemblies should be inspected for principal dimensions (see dimensional drawing section). The front inner end is reamed for a screw thread bearing bushing and split to permit clamping

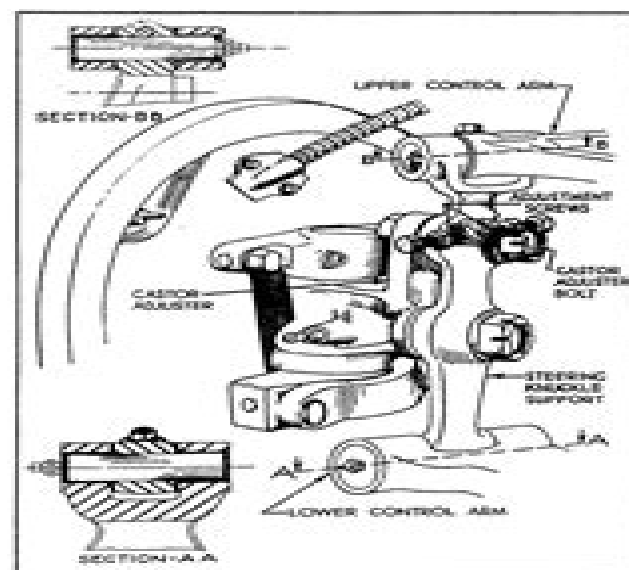


Fig. 53. Knuckle Support

when properly adjusted. The rear inner end is tapped for a special flat thread which is self-locking and secures a screw thread bearing bushing in position.

The outer end is forked and provided with hard bronze bushings accurately burnished and diamond bored to size. The centers of these bushings should align with

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Léo Pomar



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