detailed service work is required, the chapter containing the instructions will be referenced.

Each year higher comperation ratios are built note modern outboard engines and the electrical systems become more complex, especially with electronic capacitor discharge) mone. Therefore, the need for reliable, authoritative, and detailed instructions becomes more critical. The information in this chapter and the referenced chapters failful that requirement.

#### 2-2 TUNE-UP SEQUENCE.

If twenty different mechanics were asked the question, "What constitutes a major and minor tune-up?", it is entirely possible twenty different answers would be given. As the terms are used in this manual and other outboard books, the following work is normally performed for a minor and major tune-up.

#### Missor Ture-up

Lubricate engine.
Drain and replace gran wil.
Adjust points.
Adjust exterior verface of engine.
Tank test engine for time adjustments.



The time, effect, and expense of a tene-up will not sentent an engine to natiofactory performance, f the piones are damaged.

#### Mission Transports

Remove beads.

Clean carbon from pistone and cylinders.

Clean and everhaul carburgues.

Clean and overhaul fiel pump.

Rebuild and adjust ignition system.

Ladericane engine.

Descie and replace goar oil.

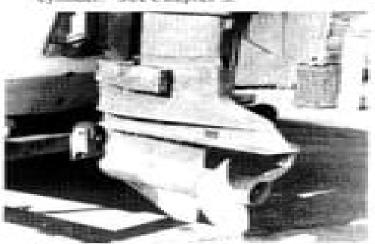
Clean exterior surface of engine.

Tank text engine for fine adjustments.

During a major tame-up, a deficite acquance of service work should be followed to return the engine to the maximum performance desired. This type of work should not be confused with attempting to boarts problem areas of "why" the engine is not performing satisfactorily. This work is classified as "troubleshooting". In many cases, these two areas will overtap, because many times a minor or major tune-up will correct the malfunction and return the system to normal operation.

The following list is a suggested sequence of tasks in perform during the tuneup service work. The tasks are merely listed here. Generally procedures ore given in subsequent sections of this chapter. For more detailed instructions, see the referenced chapter.

by Perform a compression check of each cylinder. See Chapter 3.



A Rear and liveur unit currend with marine greent. Such a condition is a serious binderwave to natinfactory performance.

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**Padhraic Smyth** 

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