

PROCEDURE

NOTE

If oil pan was drained and removed, start at step 1. If oil pan was neither drained nor removed, move to step 13.

1. Coat gasket surface of oil pan with a thin coat of HYLO-MAR® gasket sealer.
2. Place gasket on oil pan and allow sealer to dry until tacky.
3. Position oil pan under transmission housing and start the twelve allen head socket screws. Tighten each screw about two turns after initial thread engagement.
4. Inspect the oil pan gasket to verify that it is properly positioned.
5. Alternately tighten the oil pan screws to 84-108 in-lbs (9-12 Nm) following the pattern shown in Figure 3-16.
6. Remove any foreign material from magnet of oil drain plug. Also check the O-ring for tears, cuts or general deterioration. Replace as necessary.
7. Install the engine oil drain plug in front of the oil pan. Tighten plug to 14-21 ft-lbs (19-28 Nm).
8. Remove the transmission filler plug from the clutch release cover on the right side of the transmission case. Check the O-ring for tears, cuts or general deterioration. Replace as necessary.
9. Remove any foreign material from magnet of transmission drain plug. Also check the O-ring for tears, cuts or general deterioration. Replace as necessary.
10. Install the transmission lubricant drain plug in right side of the oil pan and tighten to 14-21 ft-lbs (19-28 Nm).

 WARNING

When draining or adding lubricant, do not allow dirt, debris or other contaminants to enter the transmission case. Exercise caution so that lubricant does not contact rear wheel, tire and brake components. Such contact can adversely affect traction and may lead to loss of vehicle control, which could result in death or serious injury.

11. Fill the transmission with 20-24 oz. (590-710 ml) of transmission lubricant or until the lubricant level on the dipstick of the filler plug is at the F(ULL) mark with the motorcycle in a level, upright position and the filler plug resting on the threads.

Use only Harley-Davidson TRANSMISSION LUBRICANT: Part No.'s 99892-84 (quart), 98853-96 (case of quarts), 99891-84 (gallon), or 98852-96 (case of gallons).

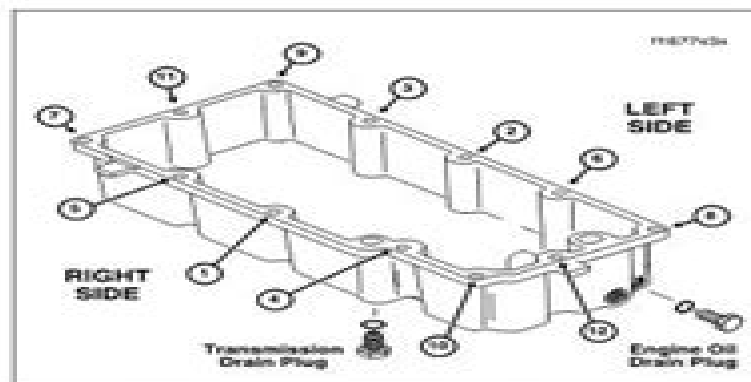


Figure 3-16. Oil Pan Torque Sequence

12. Install the transmission filler plug/dipstick in the clutch release cover. Tighten the plug to 25-75 in-lbs (2.8-8.5 Nm).
13. Place jack under oil pan at rear of vehicle. Using a block of wood to distribute pressure across the length of the casting, raise the jack until firm contact is made with the bottom of the oil pan.
14. Remove strap from frame backbone disengaging hooks from mainshaft and transmission exhaust bracket.
15. Install spark plugs in front and rear cylinder heads. Install the plugs finger tight and then tighten to 12-18 ft-lbs (16-24 Nm).
16. Install oil filter mount as follows:
 - a. Install two new O-rings on inboard side of filter mount.
 - b. Place flat washers in recessed bolt holes at top and bottom of filter mount flange.
 - c. Align holes in lockplate with holes in flat washers.
 - d. Slide two hex head bolts through lockplate, flat washers and filter mount flange. Apply Loctite Medium Strength Threadlocker 243 (blue) to threads of installed bolts.

 CAUTION

To avoid cross threading tapped holes, exercise care when starting hex head bolts in crankcase.

- e. Align holes in filter mount flange with holes in crankcase and tighten bolts until snug.

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