

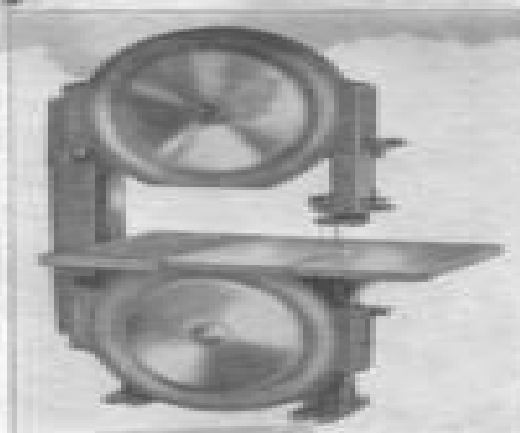
CRAFTSMAN Model 466 BAND SAW

INSTRUCTIONS

Installation

This band saw should be safely fastened to a wall or to the bench top at a height which offers greatest convenience to the operator. If driven from a motor below it is advisable to use a motor base which either hinges or is adjustable in some way to provide variable belt tension. If the motor is mounted behind the machine, motor belts will be very satisfactory.

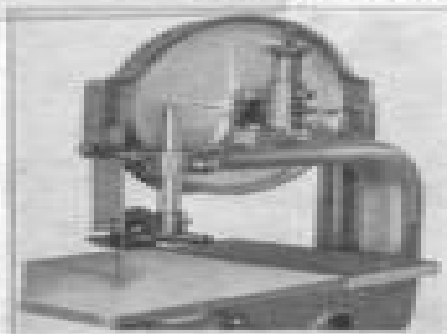
Do not attempt to adjust the guides or any other part while the saw is in motion.



Do Not Start Machine Until Adjustments Have Been Checked

Before starting the motor rotate the machine a few times to be certain that the blade rides at the center of the run on both wheels, that it is correctly aligned at the guides and that it does not interfere with any part. This is of paramount importance, since adjustments made at the factory are very often changed by rough handling in transit. Teeth of blade should point down at position of cutting.

Functions of Spring Tensioner



Use the rubber fixings on the wheels slightly looser than slide ones.

The upper adjuster, adjustable up and down, and may be tilted. These adjustments are to tighten or loosen the blade and to make the blade "track" correctly. In this, the tensioner mounting is a coil spring to absorb blade shocks. The lower wheel is not adjustable.

The knurled nut on top of the tensioner controls vertical movement of the upper wheel while the other control member governs the string. With the blade properly adjusted it will be depressed only slightly. Narrow blades are run

Adjustment of Guides

The guide is located above the table. It should be loose when work is fed to the saw, and prevents the blade being forced off the wheels. Adjust the block until so that teeth of the saw will extend just beyond the upper block guide pins so there will be no danger of a contact to damage the teeth. Guide pins are set just far enough apart to permit the blade to travel between them without friction. The guide assembly is adjustable up and down and should be lowered to a point just above the work to give the blade utmost support. Blades of different widths make it necessary to change positions of these wheels.

To Replace a Blade

Lower the upper wheel about $\frac{1}{2}$ " and open the guards. Also

remove the screw from the saw slot of the table. Slide the new blade into place and raise the upper wheel until blade tension is correct. Then make it "track" on the wheels and adjust the guides. On replacing the table screw and closing the guards the machine is again ready for use.

Should a blade run off the wheel inspect carefully before using again. Otherwise bent teeth may catch and break blades.



Motor Requirements

A 1750 R.P.M. motor of $\frac{1}{2}$ H.P. is recommended for average work. If only light work is to be done a $\frac{1}{4}$ H.P. 1750 R.P.M. motor may be used. A 2½" pulley on motor shaft and a 4" pulley on saw shaft provide the correct operating speed. A MOTOR OF HIGHER SPEED SHOULD NOT BE USED unless proper provision has been made to reduce the band saw speed.

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BM King



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Farmers and Consumers Market Bulletin ,2008

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Table of Contents 1930s Craftsman Model 466 Band Saw Instructions Instructions

1. Understanding the eBook 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - The Rise of Digital Reading 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Advantages of eBooks Over Traditional Books
2. Identifying 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Personalized Recommendations
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions User Reviews and Ratings
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions and Bestseller Lists

5. Accessing 1930s Craftsman Model 466 Band Saw Instructions Instructions Free and Paid eBooks
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions Public Domain eBooks
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions eBook Subscription Services
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions Budget-Friendly Options
6. Navigating 1930s Craftsman Model 466 Band Saw Instructions Instructions eBook Formats
 - ePub, PDF, MOBI, and More
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions Compatibility with Devices
 - 1930s Craftsman Model 466 Band Saw Instructions Instructions Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Highlighting and Note-Taking 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Interactive Elements 1930s Craftsman Model 466 Band Saw Instructions Instructions
8. Staying Engaged with 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1930s Craftsman Model 466 Band Saw Instructions Instructions
9. Balancing eBooks and Physical Books 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1930s Craftsman Model 466 Band Saw Instructions Instructions
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Setting Reading Goals 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Fact-Checking eBook Content of 1930s Craftsman Model 466 Band Saw Instructions Instructions
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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