

PRIMARY CHAIN AND COMPENSATING SPROCKET

Removal

To remove the primary chain, remove compensating sprocket, clutch assembly, primary chain, and chain tensioner as an assembly.

NOTE

Check sprocket alignment before removing assembly.

1. Remove primary chaincase cover. See PRIMARY CHAINCASE COVER under 6.2 PRIMARY CHAINCASE.
2. See Figure 6-6. Remove top center nut (2) from chain tensioner.
3. See Figure 6-7. Loosen jam nut (2) and remove adjuster screw (3) and jam nut.

WARNING

Always wear proper eye protection when removing retaining rings. Slippage may propel the ring with force which could result in death or serious injury.

4. Remove retaining ring (4) and release plate (5).
5. See Figure 6-6. Using an air impact wrench, remove clutch hub mainshaft nut (3). The mainshaft nut has left handed threads, so turn clockwise to remove.
6. Using a breaker bar, remove the compensating sprocket nut (1).
7. See Figure 6-8. Remove nut (7), spacer (6), sprocket cover (5) and sliding cam (4).
8. Remove clutch assembly, primary chain tensioner, and compensating sprocket as a single assembly.

Installation

PART NO.	SPECIALTY TOOL
HD-41214	Primary drive locking tool

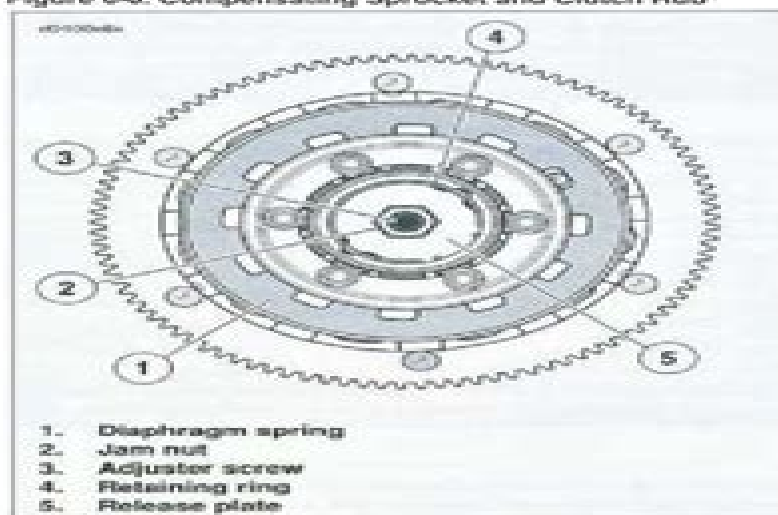
The primary chain, compensating sprocket, clutch assembly, and chain tensioner must be installed as an assembly.

1. Place drive components (primary chain, compensating sprocket, clutch assembly, and chain tensioner) into position. The clutch hub and compensating sprocket are splined, so a slight rotation of the chain drive will aid installation.
2. See Figure 6-6. Install top center nut (2) of the chain tensioner. Verify that fasteners at bottom of shoe are tight.



1. Compensating sprocket nut
2. Top center nut on chain adjuster
3. Clutch hub mainshaft nut

Figure 6-6. Compensating Sprocket and Clutch Hub



1. Diaphragm spring
2. Jam nut
3. Adjuster screw
4. Retaining ring
5. Release plate

Figure 6-7. Clutch

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Richard Bailey



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