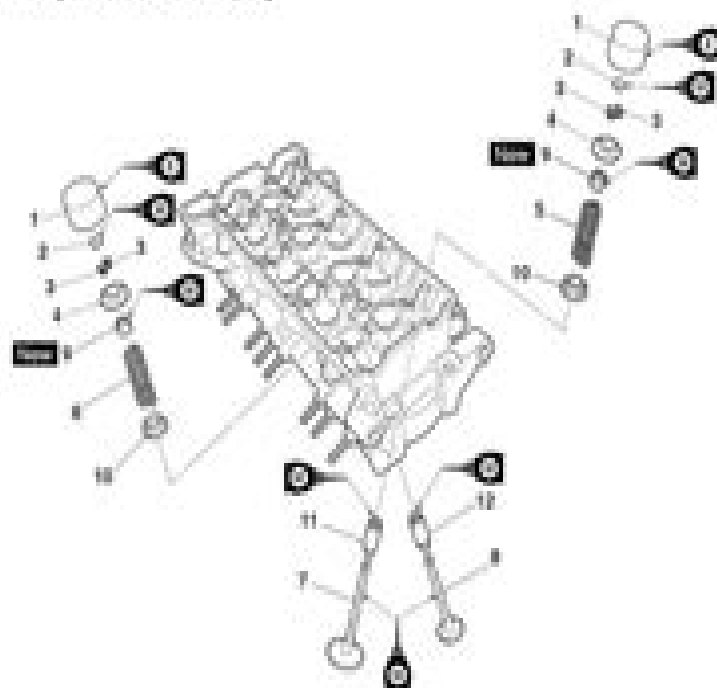


VALVES AND VALVE SPRINGS

Removing the valves and valve springs



Order	SubParts to remove	Qty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 5-15
1	Valve lifter	16	
2	Valve pad	16	
3	Valve collar	16	
4	Upper spring seat	16	
5	Intake valve spring	8	
6	Exhaust valve spring	8	
7	Intake valve	8	
8	Exhaust valve	8	
9	Valve stem seal	16	
10	Lower spring seat	16	
11	Intake valve guide	8	
12	Exhaust valve guide	8	

REMOVING THE VALVES

The following procedure applies to all of the valves and related components.

TIP

Before removing the internal parts of the cylinder head (e.g., valves, valve springs, valve seats), make sure the valves properly seat.

1. Remove

- Valve lifter "1"
- Valve pad "2"

TIP

Make a note of the position of each valve lifter and valve pad so that they can be reinstalled in their original place.



2. Check

- Valve seating

Leakage at the valve seat → Check the valve face, valve seat, and valve seat width.
Note is "CHECKING THE VALVE SEAT" on page 5-26.

3. Pour a clean solvent "3" into the intake and exhaust ports.

4. Check that the valves properly seat.

There should be no leakage of the valve seat "1".

TIP

There should be no leakage of the valve seat "1".

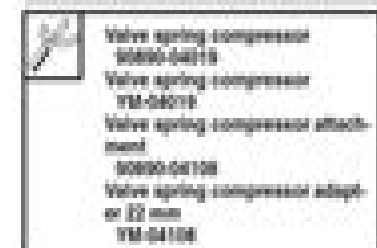


3. Remove

- Valve collars

TIP

Remove the valve collars by compressing the valve spring with the valve spring compressor "1" and the valve spring compressor attachment "2".

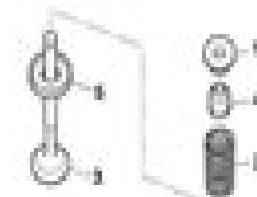


4. Remove

- Upper spring seat "1"
- Valve spring "2"
- Valve "3"
- Valve stem seal "4"
- Lower spring seat "5"

TIP

Identify the position of each part very carefully so that it can be reinstalled in its original place.



CHECKING THE VALVES AND VALVE GUIDES

The following procedure applies to all of the valves and valve guides.

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Yi-Tong Ma



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